

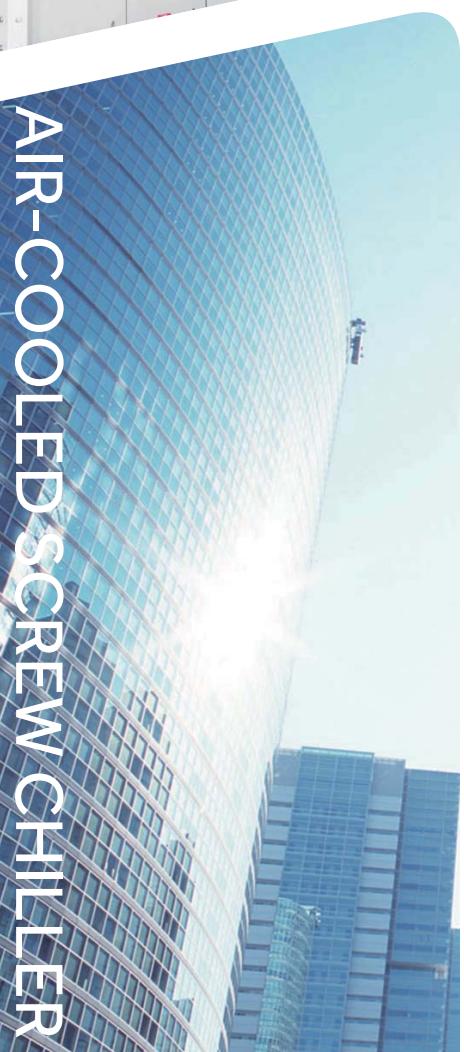
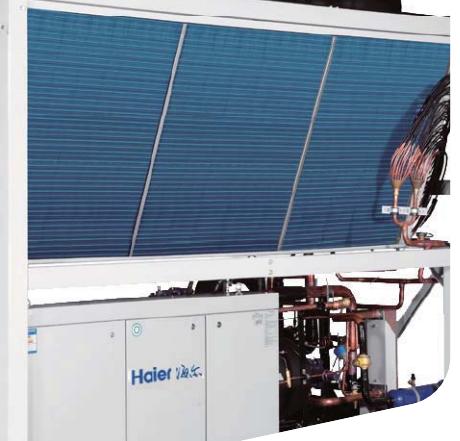


# AIR-COOLED SCREW CHILLER

| 37 R134a Air-cooled Screw Chiller

| 42 R22 Air-cooled Screw Chiller

## AIR-COOLED SCREW CHILLER



# AIR-COOLED SCREW CHILLER R134a

## High Efficiency

### High efficient compressor

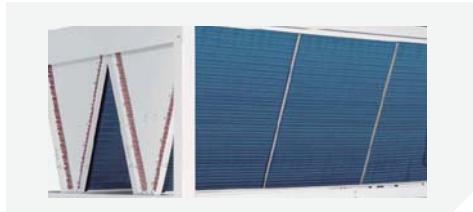
The unit adopts high efficient twin-screw compressor.

- High efficiency: The compressor adopt 5:6 non-symmetry bear design, large volume, high efficiency.
- The units adopt multi-stage adjustment, each unit can realize 25%-50%-75%-100% volume control, suit for various condition, high part load EER value.
- Motor adopts Y- $\Delta$  start method, low start current, low impact to the power network.
- High precise manufacturing process, avoid any leakage, increase the compressor efficiency.
- The inner refrigerant suction system is cooled by the refrigerant, avoid any capacity loss.
- The suction side adopt temp. insulation material, avoid any condensing and energy loss.



### V-shape condenser

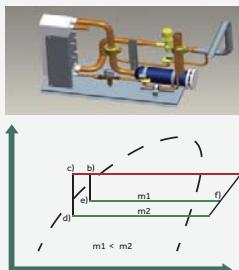
Condenser adopts the copper tube & hydrophilic aluminum fin coil type structure, the appearance is V type, this design increases the heat exchange area, reduces the temp. differences, thus increases the heat exchange efficiency by 20%.



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## Economizer sub-cooling design

R134a air cooled screw chiller takes high efficiency plate heat exchanger as economizer , it sub cool the refrigerant for another 18 degrees in high pressure side , increase the capacity , so EER increase 3-5%.



## EEV design

R134a air cooled screw chiller takes 3810 steps EEV to control the refrigerant flow.

The refrigerant flow is precise according to the need, increase the EER also keep the products more stable.



## SHELL & TUBE heat exchanger

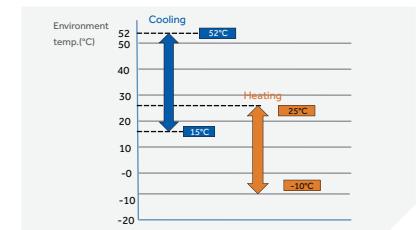
- The SHELL & TUBE heat exchanger adopts high efficiency copper pipe.
- In cooling mode, SHELL & TUBE heat exchanger is as the evaporator, while, in heating mode, it is as the condenser.
- In the SHELL & TUBE heat exchanger, the freezed water will flow out of the copper pipe, while the refrigerant flowing in the copper pipe.
- There is the heat insulation material covering the SHELL & TUBE heat exchanger.



## Reliability

### Wide running application

Products can run under 52 high degree in cooling , even in the hot summer , in the roof, products can still run stably.



## Convenience

### Password design

The controller can set password , so only the administrator can operate the chiller.



## Functional control screen

7 inch colorful touch screen.

**Status:** Water temperature, pressure/current/pump/running curve/history curve

**Timer:** Weekly timer

**Error:** Error history check

**User:** Local control/BMS control



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## AIR-COOLED SCREW CHILLER



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MODEL		CI0360DAND	CI0360DANE	CI0480DAND	CI0480DANE
Cooling	Cooling capacity	kW	350	350	475
	Power input	kW	106	106	144
	Running current	A	187	187	257
Heating	Heating capacity	kW	375	375	510
	Power input	kW	110	110	150
	Running current	A	195	195	267
Max.Power input	kW	189	189	253	253
Max. running current	A	340	340	450	450
Power supply	Ph/V/Hz		3/380/50		
Refrigerant throttle type			Electronic expansion valve		
Capacity control			25%,50%,75%,100%		
Safe protection			High and low pressure protection, safe protection, water-lack delay protection, automatic antifreezing protection, fan motor overload protection, overheating protection, phase lack & sequence protection		
Compressor	Type		Semi-Hermetic screw chiller		
	Quantity		1	1	1
	Input power	kW	91	91	124
Refrigerant	Type		R134a		
	Charge	kg	90	90	135
Air side heat exchanger	Type		Inner grooved copper pipe & hydrophilic aluminum fin coil		
	Fan power	kW	2.5*6	2.5*6	2.5*8
	Fan type		Axial fan with low nosie		
Water side heat exchanger	Fan quantity		6	6	8
	Type		Dry type Shell & Tube heat exchanger		
	Rated water flow	m³/h	60	60	82
External dimension	Inlet/outlet pipe	DN	100	100	125
	Water dirt coefficient	m²·°C/kW	0.018	0.018	
	Standard pressure	MPa	1	1.0	
Package dimension	Water resistance	KPa	50	50	50
	Unit length	mm	3450	3450	4600
	Unit width	mm		2050	
Weight	Unit height	mm		2520	
	Unit length	mm	3450	3450	4600
	Unit width	mm		2210	
Weight	Unit height	mm		2620	
	Unit weight	kg	3800	3800	5000
	Gross weight	kg	3850	3850	5070
Weight	Operation weight	kg	4104	4104	5400
					5400

Note: 1. The CI\*\*DAND is the master unit, CI\*\*DANE is the slave unit. Every system can be 4 units maximum, with one master unit only.

2. The chiller running weight is 1.05-1.1 times net weight.

3.Due to our policy of innovation some specifications may be changed without notification.

MODEL		CI0600DAND	CI0600DANE
Cooling	Cooling capacity	kW	600
	Power input	kW	182
	Running current	A	325
Heating	Heating capacity	kW	645
	Power input	kW	186
	Running current	A	332
Max.Power input	kW	313	313
Max. running current	A	558	558
Power supply	Ph/V/Hz		3/380/50
Refrigerant throttle type			Electronic expansion valve
Capacity control			25%,50%,75%,100%
Safe protection			High and low pressure protection, safe protection, water-lack delay protection, automatic antifreezing protection, fan motor overload protection, overheating protection, phase lack & sequence protection
Compressor	Type		Semi-Hermetic screw chiller
	Quantity		1
	Input power	kW	157
Refrigerant	Type		R134a
	Charge	kg	150
Air side heat exchanger	Type		Inner grooved copper pipe & hydrophilic aluminum fin coil
	Fan power	kW	2.5*10
	Fan type		Axial fan with low nosie
Water side heat exchanger	Fan quantity		10
	Type		Dry type Shell & Tube heat exchanger
	Rated water flow	m³/h	103
External dimension	Inlet/outlet pipe	DN	150
	Water dirt coefficient	m²·°C/kW	0.018
	Standard pressure	MPa	1.0
Package dimension	Water resistance	KPa	70
	Unit length	mm	5750
	Unit width	mm	2050
Weight	Unit height	mm	2520
	Unit length	mm	5750
	Unit width	mm	2210
Weight	Unit height	mm	2620
	Unit weight	kg	6000
	Gross weight	kg	6070
Weight	Operation weight	kg	6480
			6480

Note: 1.The CI\*\*DAND is the master unit, CI\*\*DANE is the slave unit. Every system can be 4 units maximum, with one master unit only.

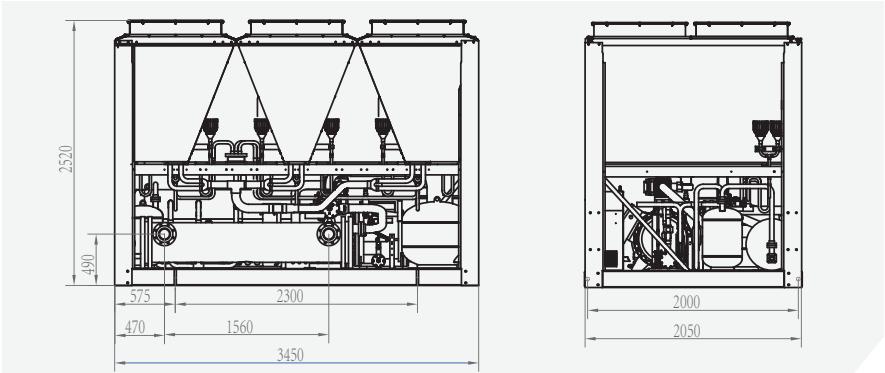
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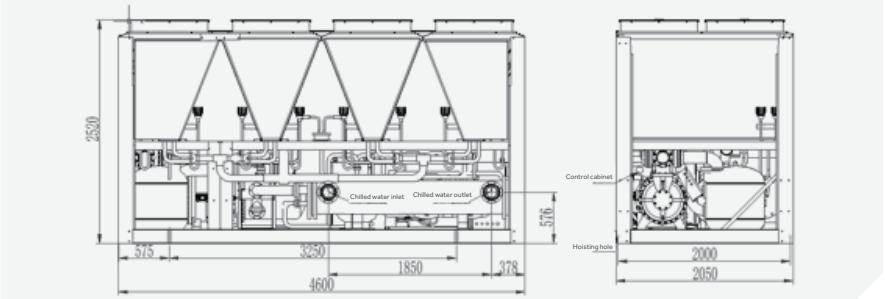
# AIR-COOLED SCREW CHILLER

## Unit Dimension Diagram

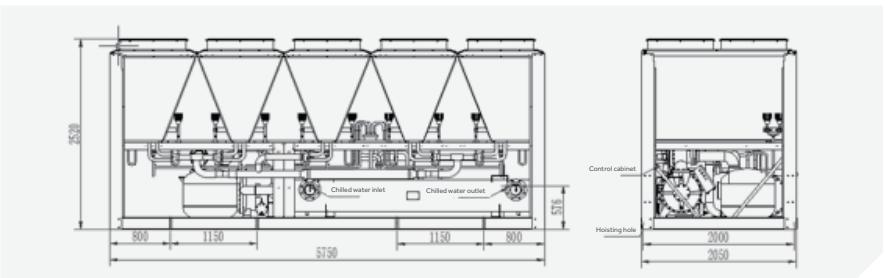
### •CI0360DAND CI0360DANE Unit dimension



### •CI0480DAND CI0480DANE Unit dimension



### •CI0600DAND CI0600DANE Unit dimension



## Performance Table

### •Cooling capacity and power input table

Water outlet temp.(°C)	Ambient temp.(°C)	18	21	24	27	30	33	35	38	41	43
5	Cooling capacity(kW)	1.069	1.050	1.040	1.012	0.993	0.974	0.955	0.935	0.907	0.878
	Power input capacity(kW)	0.700	0.754	0.791	0.854	0.891	0.953	0.982	1.036	1.100	1.173
6	Cooling capacity(kW)	1.090	1.070	1.061	1.032	1.012	0.993	0.973	0.954	0.925	0.895
	Power input capacity(kW)	0.706	0.761	0.798	0.862	0.899	0.962	0.991	1.046	1.110	1.184
7	Cooling capacity(kW)	1.120	1.100	1.090	1.060	1.040	1.020	1.000	0.980	0.950	0.920
	Power input capacity(kW)	0.713	0.768	0.805	0.870	0.907	0.971	1.000	1.056	1.120	1.195
8	Cooling capacity(kW)	1.157	1.137	1.126	1.095	1.075	1.054	1.033	1.013	0.982	0.951
	Power input capacity(kW)	0.720	0.776	0.814	0.879	0.917	0.981	1.011	1.067	1.132	1.207
9	Cooling capacity(kW)	1.186	1.165	1.154	1.122	1.101	1.080	1.059	1.038	1.006	0.974
	Power input capacity(kW)	0.726	0.782	0.820	0.886	0.924	0.989	1.018	1.075	1.141	1.217
10	Cooling capacity(kW)	1.213	1.192	1.181	1.148	1.127	1.105	1.083	1.062	1.029	0.997
	Power input capacity(kW)	0.729	0.785	0.823	0.890	0.928	0.993	1.022	1.079	1.146	1.221
11	Cooling capacity(kW)	1.246	1.224	1.213	1.179	1.157	1.135	1.113	1.090	1.057	1.024
	Power input capacity(kW)	0.731	0.789	0.827	0.893	0.931	0.997	1.026	1.083	1.150	1.226
12	Cooling capacity(kW)	1.277	1.254	1.243	1.209	1.186	1.163	1.140	1.118	1.083	1.049
	Power input capacity(kW)	0.738	0.796	0.834	0.901	0.940	1.006	1.036	1.093	1.160	1.237
13	Cooling capacity(kW)	1.310	1.287	1.275	1.240	1.217	1.193	1.170	1.146	1.111	1.076
	Power input capacity(kW)	0.738	0.796	0.834	0.901	0.940	1.006	1.036	1.093	1.160	1.237
14	Cooling capacity(kW)	1.343	1.319	1.307	1.271	1.247	1.223	1.199	1.175	1.139	1.103
	Power input capacity(kW)	0.747	0.806	0.845	0.913	0.952	1.019	1.049	1.107	1.175	1.253
15	Cooling capacity(kW)	1.372	1.348	1.335	1.299	1.274	1.250	1.225	1.201	1.164	1.127
	Power input capacity(kW)	0.761	0.820	0.860	0.929	0.969	1.037	1.068	1.127	1.196	1.276

### •Heating capacity and power input table

Water outlet temp.(°C)	Ambient temp.(°C)	-10	-5	0	5	7	10	15	21
25	Heating capacity(kW)	0.685	0.776	0.900	1.007	1.059	1.134	1.292	1.402
	Power input capacity(kW)	0.643	0.662	0.683	0.701	0.705	0.718	0.730	0.738
30	Heating capacity(kW)	0.680	0.770	0.893	1.000	1.051	1.126	1.282	1.392
	Power input capacity(kW)	0.701	0.722	0.746	0.765	0.769	0.783	0.796	0.805
35	Heating capacity(kW)	0.677	0.767	0.890	0.996	1.047	1.121	1.277	1.386
	Power input capacity(kW)	0.761	0.784	0.810	0.831	0.835	0.850	0.864	0.874
40	Heating capacity(kW)	0.672	0.762	0.883	0.988	1.039	1.113	1.268	1.376
	Power input capacity(kW)	0.840	0.865	0.893	0.916	0.921	0.938	0.953	0.964
45	Heating capacity(kW)	0.647	0.733	0.850	0.951	1.000	1.071	1.220	1.324
	Power input capacity(kW)	0.912	0.939	0.969	0.995	1.000	1.018	1.035	1.046
50	Heating capacity(kW)	0.614	0.696	0.807	0.902	0.949	1.016	1.158	1.256
	Power input capacity(kW)	1.007	1.037	1.070	1.098	1.104	1.124	1.143	1.155